

Amendments to the Claims:

The listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1-10 (Canceled)

11. (New) A method of producing radially-inward protruding projections on an interior side of tooth tips constructed essentially axially with respect to a longitudinal axis on an envelope surface of an essentially cylindrical hollow body in an area of a front edge of the hollow body, the method comprising the acts of:

performing one of striking and stamping processes upon an exterior side of a tooth tip in an area of a front edge of the hollow body, wherein the processes are directed from the exterior side radially toward the longitudinal axis of the hollow body; and

wherein the striking or stamping processes, in each case, are performed on the tooth tip only over a part of a width of a respective tooth tip.

12. (New) The method of Claim 11, wherein in each case, only a single striking or stamping process is carried out for each tooth tip.

13. (New) The method of Claim 11, wherein the striking or stamping process is carried out by a tool whose width corresponds to the width of an interior surface of a respective tooth tip.

14. (New) The method of Claim 12, wherein the striking or stamping process is carried out by a tool whose width corresponds to the width of an interior surface of a respective tooth tip.

15. (New) The method of Claim 11, wherein the striking or stamping process is carried out in a centered manner in a region of an exterior surface of the tooth tip such that no intervention takes place in an exterior tooth profile surface of the tooth tip, or these are not impaired or changed in their shape.

16. (New) The method of Claim 11, wherein the striking or stamping process is carried out by a tool which, on one side, has a stamping surface for a strike against the exterior surface of the tooth tip as well as guiding surfaces projecting laterally over the stamping surface in the direction of the hollow body, for a strike against the exterior tooth profiles of the tooth tip.

17. (New) The method of Claim 12, wherein the striking or stamping process is carried out by a tool which, on one side, has a stamping surface for a strike against the exterior surface of the tooth tip as well as guiding surfaces projecting laterally over the stamping surface in the direction of the hollow body, for a strike against the exterior tooth profiles of the tooth tip.

18. (New) The method of Claim 13, wherein the striking or stamping process is carried out by a tool which, on one side, has a stamping surface for a strike against the exterior surface of the tooth tip as well as guiding surfaces projecting laterally over the stamping surface in the direction of the hollow body, for a strike against the exterior tooth profiles of the tooth tip.

19. (New) The method of Claim 15, wherein the striking or stamping process is carried out by a tool which, on one side, has a stamping surface for a strike against the exterior surface of the tooth tip as well as guiding surfaces projecting laterally over the stamping surface in the direction of the hollow body, for a strike against the exterior tooth profiles of the tooth tip.
20. (New) The method of Claim 11, wherein, before implementing a striking or stamping process, a die plate is applied to the tooth profile of the respective tooth tip and is restored again after the striking or stamping process has taken place.
21. (New) The method of Claim 12, wherein, before implementing a striking or stamping process, a die plate is applied to the tooth profile of the respective tooth tip and is restored again after the striking or stamping process has taken place.
22. (New) The method of Claim 13, wherein, before implementing a striking or stamping process, a die plate is applied to the tooth profile of the respective tooth tip and is restored again after the striking or stamping process has taken place.
23. (New) The method of Claim 15, wherein, before implementing a striking or stamping process, a die plate is applied to the tooth profile of the respective tooth tip and is restored again after the striking or stamping process has taken place.
24. (New) The method of Claim 16, wherein, before implementing a striking or stamping process, a die plate is applied to the tooth profile of the respective tooth tip and is restored again after the striking or stamping process has taken place.

25. (New) The method of Claim 11 for producing walls on the interior side of tooth tips of clutch plate carriers.

26. (New) A device for producing radially inward-protruding projections on an interior side of tooth tips constructed essentially axially with respect to a longitudinal axis of an envelope surface of an essentially cylindrical hollow body in an area of a front edge of the hollow body, the device producing the projections by one of striking and stamping processes carried out from the exterior side radially toward the longitudinal axis of the hollow body upon the exterior side of the tooth tip in the area of the front edge only over a part of a width of a respective tooth tip, the device comprising:

a working stamp operatively configured to be radially applied to the exterior surface of the tooth tip; and

wherein an effective surface of the working stamp has a smaller width than a width of the respective tooth tip it is configured to stamp.

27. (New) The device according to Claim 26, wherein the working stamp, in addition to the effective surface, has holding surfaces projecting laterally over the effective surface, which holding surfaces correspond to the contour of the tooth tip and, in the operative position of the working stamp, are constructed to laterally be in close contact with the tooth profiles of the tooth tip.

28. (New) The device according to Claim 27, wherein the holding surfaces are constructed directly on the working stamp and are non-displaceably connected with the latter, or are constructed to be separately displaceable with respect to the working stamp.